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Instruction Manual

Digital Torque Tool Tester

SAUTER DB

V. 1.0
04/2016
GB



PROFESSIONAL MEASURING

DB-BA-e-1610



SAUTER DB

V. 1.0 04/2016

Instruction Manual digital Torque Tool Tester

Thank you for buying a digital SAUTER Torque Tool tester. We hope you are satisfied with your high quality instrument and its big functional range. Although this Torque meter is a complex and advanced instrument, its ruggedness will allow many years of reliable use if you take good care by an appropriate operating use and maintenance. Please read the following operating instructions carefully and always keep this manual within easy reach.

If there are any queries, wishes or helpful suggestions, do not hesitate to call our service number.

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1 Before use

Upon receiving the unit, please check that no physical damage has occurred to the packaging, plastic case or the instrument itself. If any damage is evident, please contact SAUTER Company immediately.

2 Operation Overview






The most commonly used features (such as displaying Torque, peak hold, zero and changing of displayed units) can all be done by pressing a single dedicated key identified on the front panel,-see chapter *Basic Functions*

You can press a menu key to access the tester configuration- see the *Main Menu* section.

3 First use

The DB is supplied with a set of Nickel Metal Hydride 4xAAA rechargeable batteries. For safety reasons during transportation the batteries are shipped discharged and disengaged from the power system. Please connect the battery to the device before turning it on initially. To obtain a maximum battery life, we recommend charging them with the charger/adaptor supplied for at least 14-16 hours, when you first receive the instrument.

3.1 Battery indicator

	Battery level > 5.0 V
	Battery level > 5.0 V > Battery level > 4.9 V
	4.9 V > Battery level > 4.8 V
	4.8 V > Battery level > 4.7 V
	Battery level < 4.7 V

If battery level is less than 4.6 V, The “battery empty” message will be displayed and the tester will turn off automatically.

Important: Only use the adaptor/charger supplied.

4 Using the DB Torque tester

4.1 Fitting Accessories

If electric power torque tools are used, the rundown adapter provided can be inserted to the torque transducer head. For wrench and torque screwdrivers, you may need a matching adapter.

4.2 Powering on

As show in Figure 1 the control panel has eight keys.

Operation keys DB (fig.1)





To power on the tester press the ON/OFF key. A short self test runs through, in which the display will show the capacity in Newton.

After the self test, providing no load has been applied to the instrument, the display will show all zeroes. This is because the tester re-zeroes itself during the self-test routine.

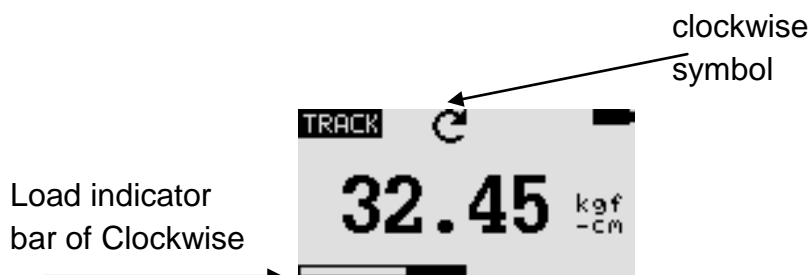
Do not overload the load sensor. This will cause irreparable damage. Torque greater than 120% of full-scale will produce an audible beep and OL (overload) symbol will blink on the display until the load is released and RESET key is pressed. To power off the tester, press the ON/OFF key.

All the current settings are saved when the tester is turned off and the tester will operate in the same mode when powered on again.

4.3 Basic functions

Clock-Wise (CW) Torque is displayed on the DB and recognized by the symbol , Counter Clock-Wise (CCW) Torque is displayed on the DB and recognized by the symbol 

4.3.1 Display of Clockwise/Counter Clockwise



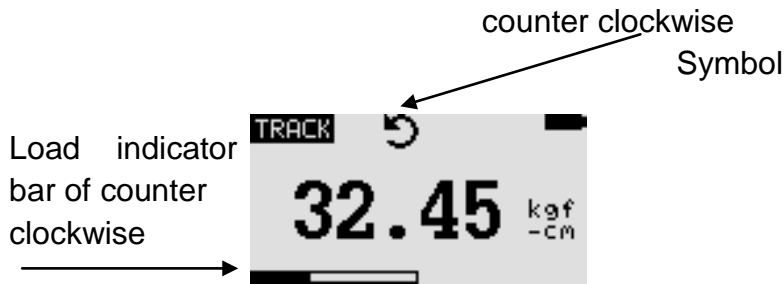


Figure 2 Clockwise and counter clockwise displays

A load indicator bar alerts the operator to show how much load has been applied to the load sensor.

At CW (clockwise) Torque the indicator bar moves from right to left. For CCW (counter-clockwise) Torque the indicator bar moves from left to right.

4.3.2 Zeroing the tester

During the operation of the tester it is often necessary to zero the display, so it does not become part of the measured reading. Press and release the ZERO key.

4.3.3 Changing the unit of measurement

You can choose the following units of measure depending on the capacity of your tester:

mN.m, N.m, gmf.cm, kgf.cm, Oz.in or lbf.in.

To change the display units, press the UNITS key. Each successive key press will select the next available units until the tester returns to its original setting. The DB automatically converts readings as soon as a new unit of measurement is selected.

Note: All units may not be displayed depending on tester's capacity.

4.3.4 Changing the mode of measurement

You can choose the following modes of measurement: Track, First Peak-Torque, and Peak-Torque,

To change the display mode, press MODE key. Each successive key pressed will select the next available modes until the tester returns to its original setting.

4.3.5 Track mode

Press MODE key until "Track" appeared on the display. The display will now indicate Torque applied in both directions as they are applied to the load sensor and maintain the live display. See Figure 3a:

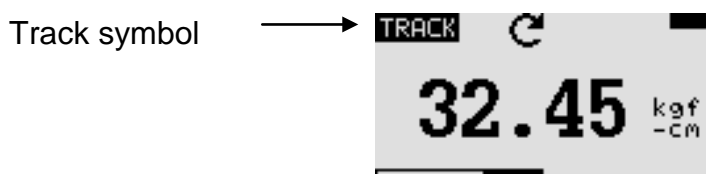


Figure 3a Track

4.3.6 First Peak mode

Press MODE key until "F-Peak" appeared on the display. The display will show the maximum tensile Torque. See Figure 3b:



Figure 3b F-Peak Torque

4.3.7 Peak mode

Press MODES key until "Peak" appears on the display. The display will show the maximum compressive Torque. See Figure 3c:

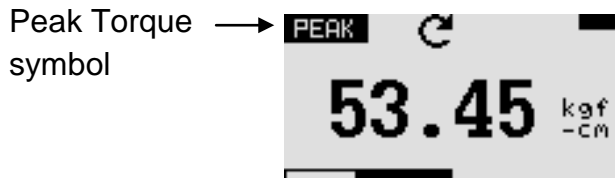


Figure 3c Peak Torque

4.3.8 Resetting the tester

Press RESET key to clear both maximum registers and prepare for detecting the next maximum readings.

4.3.9 Backlit Display

When pressing any key or applied Torque to the load sensor greater than 0.5 % of full scale, the backlight will switch on for 60 seconds.

4.3.10 Saved reading to memory

Any reading can be saved anytime by pressing MEM/ENTER key. A total of 500 readings can be stored in the database include the reading unit.

4.3.11 Output signal

The displayed reading may be transmitted to PC by pressing the PRINT key or by sending a request command from PC to the tester. The command can be sent by either RS232 or USB port.

Command	Action
Pressing PRINT key	Sends the live reading value with unit, if current mode is track mode. Sends peak Torque value with unit, If current mode is peak Torque mode. Sends peak Torque value with unit. If current mode is peak Torque mode.
UPLOAD ALL	Send all memory

4.4 Main Menu

Press MENU/ESC key to access the main menu. To move between the option listed on the main menu page, press UP and DOWN arrow keys to move the cursor. Press ENTER to select the sub-menus, activate feature and enter values. Within sub-menus UP, DOWN, LEFT and RIGHT arrow keys will also change numerical values. Press ESC to return to main menu page.

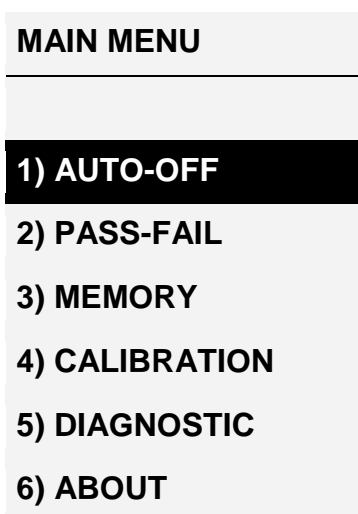


Figure 4 Main Menu

1) AUTO-OFF Press the MENU key, the display will show the main menu page and use UP and DOWN to move the cursor point to *AUTO-OFF*. Press the ENTER key. The display will show the Auto-off menu page. Press ESC key to return to the main menu page.

An Auto-off feature can be enabled to conserve battery power where the tester powers off after 5,10 and 15 minutes (depending on Auto-off time) since the last key being pressed. The AO will appear in the main display if you activate this feature.

AUTO-OFF MENU

1) OFF

2) 5 MINUTE

3) 10 MINUTE

4) 15 MINUTE

Figure 5 Auto-Off Menu

Use UP and DOWN key to move the cursor. Press the ENTER key to select auto-off option and return to main menu page.

2) PASS-FAIL the Pass-Fail feature is used to set a defined acceptable maximum and minimum Torque gap for measuring. It is activated by setting the lower level and upper level Torque limit. If the Torque value is within the gap level, the display will show message *PASS*. At any reading values outside this gap (higher or lower), the display will show the message *FAIL*. If you activate this feature, the *PF* symbol will be displayed on main display.

To access *PASS-FAIL* menu, Press UP and DOWN to move the cursor point to *PASS-FAIL* and press the ENTER key the display will show the Pass-Fail menu page. Press ESC key to return to the main menu page.

PASS FAIL MENU

UPPER = 2.5
N.m

LOWER = 1.0
N.m

Press 'Zero' key to
clear both values.

Figure 6 Pass-Fail Menu

Use LEFT ARROW keys to move the cursor point to *the desired value*. Use UP and DOWN keys to change the value, press and hold to scroll values. Use RIGHT

ARROW key to change the unit. Press ENTER key to save setting and return to main menu page.

Pass-Fail feature will automatically be disabled if setting LOWER and UPPER = 0 N. LOWER must be less than the UPPER.

First example LOWER LEVEL = 0 N.m, UPPER LEVEL = 20 N.m

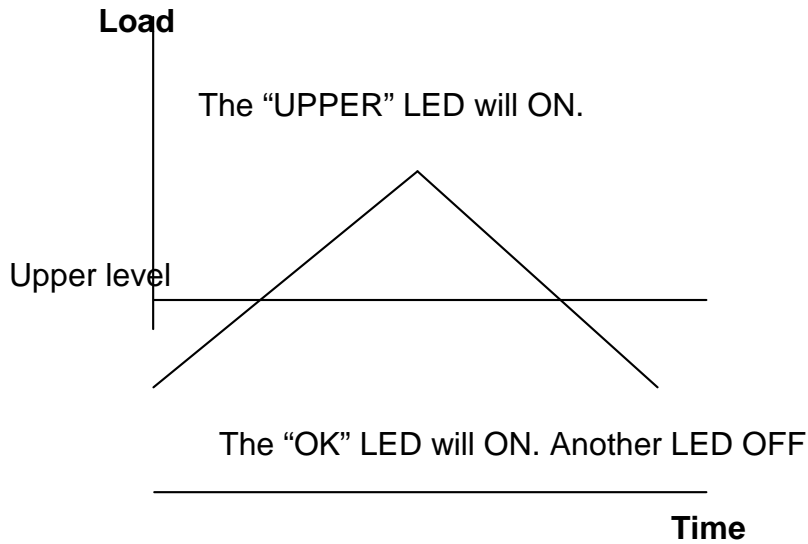


Figure 6a

Second example LOWER LEVEL = 20 N.m, UPPER LEVEL = 0 N.m

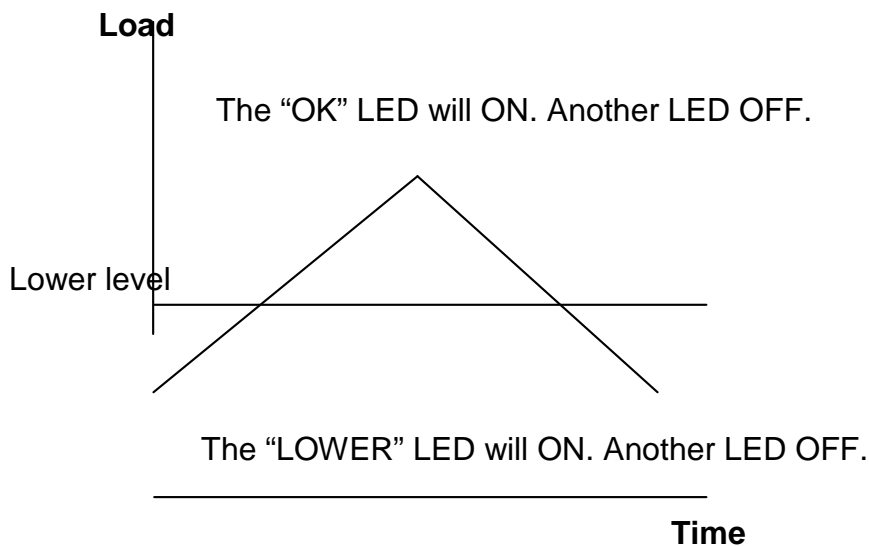


Figure 6b

Third example LOWER LEVEL = 10 N.m, UPPER LEVEL = 20 N.m

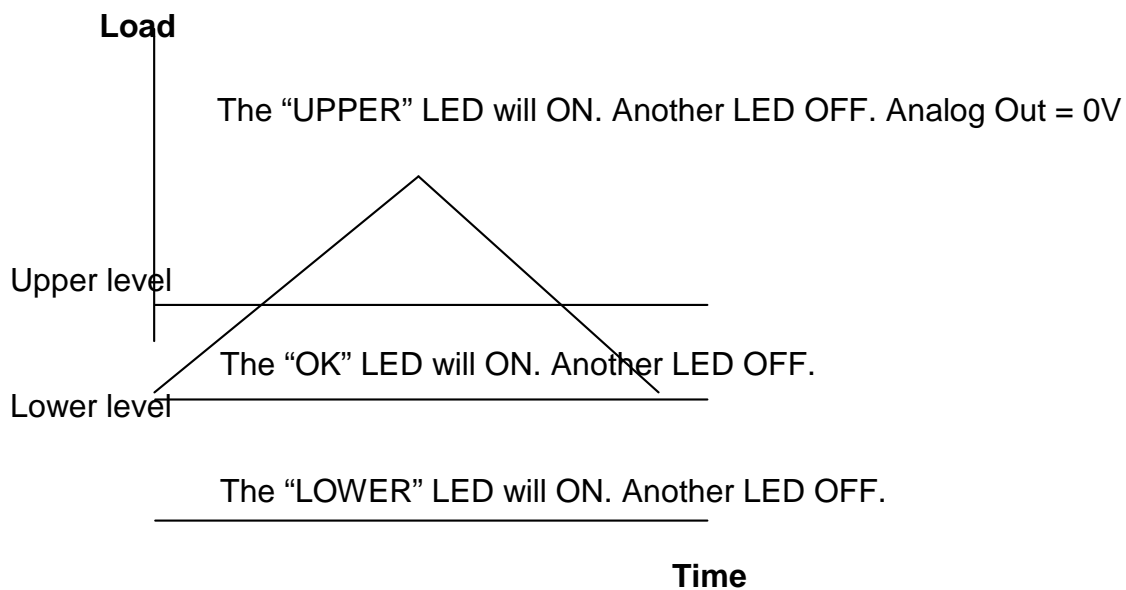


Figure 6c

3) MEMORY ..This is used to view the saved records, delete current records, delete all records and print data of the saved records.

To access *MEMORY* menu, go to the main menu page press UP and DOWN to move the cursor point to *MEMORY* and press ENTER key the display will show the memory page. Press ESC key to return to main menu page.

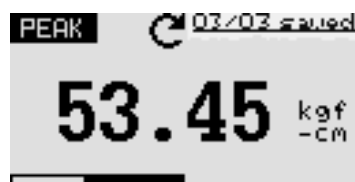


Figure 7a Memory Page

Press UP and DOWN to change memory page, press and hold to scroll to change memory page. Press PRINT key to print the memory to the serial port. Press ZERO key to access the *DELETE* menu.

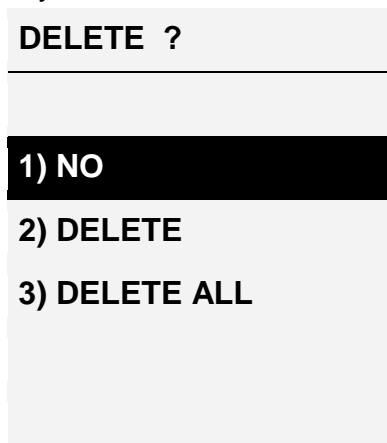


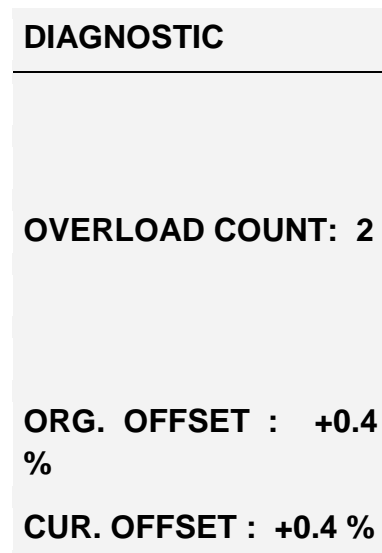
Figure 7b Delete last Menu

Press UP and DOWN to select the delete option. If you selected *NO* and press ENTER key, the tester will return to memory page. If you selected *DELETE* and press ENTER key, the tester will delete the current saved records and return to memory page. If you selected *DELETE ALL* and press ENTER key, the tester will delete all saved records and return to memory page.

4) CALIBRATION This is used by service technicians when calibrating the tester. Contact your SAUTER distributor or SAUTER directly for details.

5) DIAGNOSTIC This is used to check the status of the load cell. If you suspect that your load cell transducer has sustained an overload, it is possible to check the status of the load cell immediately.

Place the tester horizontally on the flat level surface and go to main menu page. Use UP and DOWN key to move the cursor point to *DIAGNOSTIC* and press ENTER key. The display will show Diagnostic menu page. Press ESC to return to main menu page.



← A total of overload count

← % offset of last calibrate

← % current offset

Figure 8 Diagnostic Menu

If the % offset is between 5% - 10 % please contact your supplier to arrange a recalibration of your tester.

If the % offset is bigger than 10%, please contact your supplier to arrange for load cell replacement.

These values are given as an indicator only – the need for calibration/repair may vary according to the individual characteristics of the load cell.

6) ABOUT This shows the information of your tester (Firmware revision, Model, Capacity, Serial number). To access *ABOUT* menu, go to main menu page and press UP and DOWN to move the cursor point to *ABOUT* and press ENTER key. The display will show About menu page. Press ESC key to return to main menu page.

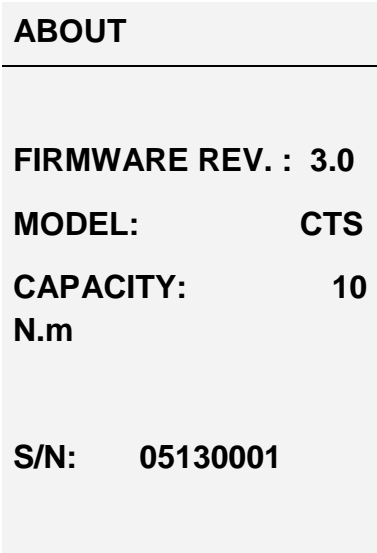


Figure 9 About Menu

4.5 Warning

- 1) Overloading the transducer does not only damage the transducer, but may break the transducer head and could result in injury!

- 2) The transducer must be fastened properly by 4 bolts and nut to the work surface, either horizontally or vertically. Failing to do so, this might damage the transducer and result in injury to the operator.

- 3) Ensure that torque wrench’s driver has engaged the transducer socket properly when operating. The transducer head may be damaged if not engaged properly and could result in injury to the operator.

- 4) Please make sure to have safety gear and safety measurement methods when applying torque to the transducer and when calibrating the transducer.

- 5) Do not use charger other than supplied with unit or recommended for replacement. Using a wrong charger may result in overload and explosion or Ni-MH rechargeable battery inside the monitor.

5 Specifications

Capacity and divisions

Model	N-m	kgf-cm	kgf-m	in-lbf	ft-lbf
DB 0.5-4	0.5 x 0.0001	5.099 x 0.001	0.0509 X 0.0001	4.425 x 0.001	0.3687 x 0.0001
DB 1-4	1 x 0.0002	10.2 x 0.002	0.1020 X 0.0001	8.850 x 0.002	0.7375 x 0.0002
DB 5-3	5 x 0.001	50.99 x 0.01	0.5099 x 0.1e-3	44.25 x 0.01	3.687 x 0.001
DB 10-3	10 x 0.002	102 x 0.02	1.02 x 0.0002	88.50 x 0.02	7.375 x 0.002
DB 20-3	20 x 0.002	204 x 0.05	2.04 x 0.0005	177.0 x 0.05	14.75 x 0.005
DB 25-3	25 x 0.005	255 x 0.05	2.55 x 0.0005	221.3 x 0.05	18.44 x 0.005
DB 50-2	50 x 0.01	510 x 0.1	5.1 x 0.001	442.5 x 0.1	36.88 x 0.01

Environment:

Operating condition: For indoor use only.
 Operating temperature: 15 °C - 35 °C (60 °F - 95 °F)

Storage temperature: -15 °C to 65 °C.
 Humidity: Maximum 70% Relative.

Accuracy

Accuracy (Combined error): ± 0.5 % of full-scale.
 Creep: ± 0.02 % of full-scale.
 Non-Linearity: ± 0.02 % of full-scale.
 Temperature shift at zero loads: ± 0.02 % of full-scale/°C.

Dimension & Weight

Size: 100 x 200 x 50 mm.
 Weight: 1.8 kg.

Mechanical Rating

Maximum torque: 120% of rated capacity stated.
 Maximum mounting torque: 150% of rated capacity.

Electrical:

Charger rating: 500mA 9 Volts DC.

Charging time: 12-14 hours for full charge.
 ADC Sampling Rate: 1,000 Hz
 Peak Capture Rate: 0.10 S.
 Output: USB 8 data bits, 1 Start bit,
 1 Stop bit, no parity
 Baud rate: 38400
 Communication Port: Both RS232 & USB are ready. No selection
 on the menu required.
 Display: 128x64 pixel dot matrix display.
 Unit of measurement: N.m, kgf.cm, kgf.m, in.lbs, ft.lbs
 Mode of measurement: Track, Peak, First-Peak.
 Minimum torque: Readable at min 5% of F.S
 Auto Reset Range: Adjustable 2 to 100% of F.S
 Pass-Fail Range: Adjustable 2 to 100% of F.S

6 Conversion Factor

Unit	N-m	kgf-cm	kgf-m	in-lbf	ft-lbf
N-m	1	10.197	0.10197	8.8507	0.73756
kgf-cm	0.0980665	1	0.01	0.86796	0.07233
kgf-m	9.80665	100	1	86.796	7.233
in-lbf	0.11298	1.152	0.01152	1	0.08333
ft-lbf	1.3558	13.8255	0.138255	12	1